Exercise Books

Technical Specifications

Care Instructions

To maintain the quality and longevity of your exercise books:

- · Store in a cool, dry place to prevent fading or warping.
- Keep away from moisture to avoid smudging or damage.
- Stack flat to prevent creases or bent corners.
- · Distribute carefully to avoid bending or crumpling edges.
- · Open gently on perfect bound books to avoid spine cracking.
- Recycle responsibly to minimise waste when no longer needed.

Additional Information

Materials Information	Uncoated Uncoated paper with a naturally textured, porous surface. Provides strong ink absorption, fast drying times, and is ideal for writing or stamping applications. Silk (cover only) Silk-coated paper with a smooth, low-sheen finish. Offers excellent image reproduction with high colour density and clarity. Surface is writeable with a ballpoint pen.
Binding Process	Stapled Exercise Books Collated and folded pages are brought together and secured with staples that are custom cut for the books thickness to ensure durability before being trimmed.
	Wiro Bound Exercise Books A spiral wire coil, between 6mm – 14mm depending on page count, is passed through a series of punched holes along the spine of the book to offer a full 360-degree page turn.
	Perfect Bound Exercise Books The pages are glued together using a hotmelt adhesive at the spine and a wrap around cover is applied before being trimmed for a clean, professional finish.

Additional Information

	Exercise books are printed on our digital press with a Total Area Coverage (TAC) limit of 20%, using thinner stocks to keep costs down.
Printing Process	As long as at least 80% of your exercise book's page remains blank, it will likely stay within our 20% TAC limit.
	To ensure your artwork stays within the 20% TAC limit it is recommended to use light tints and colours, reduce your black density, avoid heavy back-grounds, use small images and assets and adjust you colour profiles using a preset TAC limit. You can also use a TAC calculator.
Sizes	A4 Long Edge - 210 x 297mm A5 Long Edge - 148 x 210mm
Sustainability	All paper options are FSC®-certified. Our exercise books can be recycled.

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